

Standard Operating Procedure (SOP) for Cybersecurity

For Boeing Parts Manufacturing Setup

1. Purpose

This SOP outlines cybersecurity protocols to protect sensitive data, intellectual property, and operational integrity in a Boeing parts manufacturing facility. It ensures compliance with industry standards, including **NIST SP 800-171**, **ISO 27001**, and **CMMC (Cybersecurity Maturity Model Certification)**.

2. Scope

Applies to all employees, contractors, and third-party vendors interacting with digital systems, networks, and industrial control systems (ICS) within the manufacturing setup.

3. Roles & Responsibilities

3.1 IT Security Team

- Implement and monitor cybersecurity policies.
- Conduct risk assessments and penetration testing.
- Ensure compliance with Boeing's cybersecurity requirements.

3.2 Manufacturing Personnel

- Adhere to cybersecurity best practices.
- Report any suspicious activity or security incidents.

3.3 Third-Party Vendors

- Follow **Boeing's cybersecurity guidelines**.
 - Ensure secure data exchange using **encrypted channels**.
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4. Access Control & Authentication

- Implement **role-based access control (RBAC)** with least privilege principles.
- Use **multi-factor authentication (MFA)** for all critical systems.

- **Disable inactive accounts** after 30 days of inactivity.
 - Regularly audit and update access privileges.
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5. Network Security Measures

- **Segregate networks** for IT, OT (Operational Technology), and third-party access.
 - Use **firewalls and intrusion detection systems (IDS/IPS)** to monitor network traffic.
 - Enable **VPN and end-to-end encryption** for remote access.
 - Restrict USB and removable media usage to prevent unauthorized data transfer.
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6. Data Protection & Encryption

- Classify and label data as **Confidential, Internal, or Public**.
 - Use **AES-256 encryption** for sensitive Boeing-related data.
 - Implement **secure file transfer protocols (SFTP, TLS 1.2+)** for data sharing.
 - Enforce **automatic data backups** with offsite storage.
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7. Industrial Control Systems (ICS) Security

- Isolate **ICS networks** from corporate IT infrastructure.
 - Apply **patch management** for all ICS components.
 - Restrict physical access to **SCADA and CNC machine control systems**.
 - Monitor **IoT and IIoT (Industrial Internet of Things) devices** for anomalies.
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8. Endpoint & Device Security

- Install **endpoint detection and response (EDR)** solutions.
 - Enable **automatic OS and software updates**.
 - Implement **application whitelisting** to prevent unauthorized software installation.
 - Require **encrypted and company-approved devices** for accessing sensitive systems.
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9. Incident Response Plan

9.1 Detection & Reporting

- Employees must report **phishing emails, unauthorized access, or malware infections** immediately.

- The IT team must **triage and analyze logs** from **SIEM (Security Information and Event Management)** tools.

9.2 Containment & Recovery

- Isolate affected systems **to prevent lateral movement**.
 - Restore compromised data from **secure backups**.
 - Conduct **post-incident forensic analysis** to identify root causes.
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10. Security Awareness & Training

- Conduct **quarterly cybersecurity training** for employees.
 - Perform **phishing simulations** and social engineering tests.
 - Update employees on **new threats** and best practices.
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11. Compliance & Audits

- Conduct **annual cybersecurity audits** based on **ISO 27001** and **CMMC Level 3** standards.
 - Maintain **logs of all security events** for at least **12 months**.
 - Ensure **third-party suppliers meet Boeing's cybersecurity requirements**.
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12. Review & Continuous Improvement

- Review cybersecurity policies **annually**.
 - Update protocols based on **threat intelligence reports**.
 - Integrate **machine learning & AI-based anomaly detection** in security monitoring.
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 *Next Review Date: [Insert Date]*